

PRODUCT DESCRIPTION

One-side coated cardboard

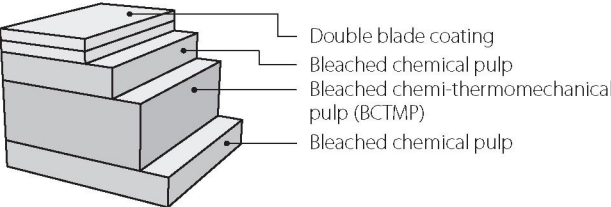
MAIN END USES

- Pharmaceuticals
- Beverages
- Dry food
- Frozen food
- Chocolate and confectionery
- Healthcare
- Beauty care and cosmetics

PRINTING METHODS

Offset, Flexo, Digital printing

STRUCTURE



Property	Unit	Tolerance	Normative value												Method
Grammage	g/m ²	±4%	190	200	210	220	230	240	250	260	270	285	310	335	GOST P ISO 536
Thickness	µm	±4%	265	285	300	315	330	350	370	380	400	425	465	500	GOST P ISO 534
Bending moment Taber 15° MD	mNm	-15% +5%	7,0	8,3	9,6	10,8	12,3	13,7	16,5	18,0	19,2	22,0	27,0	31,0	GOST ISO 2493-96
Bending moment Taber 15° CD	mNm	-15% +5%	3,0	3,4	3,5	4,2	4,8	5,4	6,5	7,1	7,7	8,7	11,0	12,5	GOST ISO 2493-96
Moisture	%		6.0–8.0												GOST ISO 287
ISO Brightness D65/10°, Top	%	min	86												GOST 30113 (ISO 2470-2)
Surface Smoothness, PPS 10, Top	µm	max	1.6												GOST 30115 (ISO 8791-1)
Scott Bond	J/m ²	min	140												TAPPI 569
Board gloss 75°	%	±5	32												ISO 8254-1

KAMA STRONG

coated folding boxboard GC2 OFF SPEC (OS)



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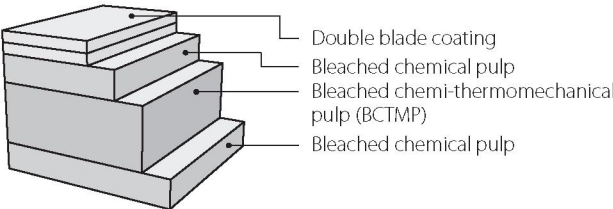
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PRINTING METHODS

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STRUCTURE

Lorem ipsum



Property	Unit	Tolerance	Normative value												Method	
Grammage	g/m ²	±5%	190	200	210	220	230	240	250	260	270	285	310	335	GOST P ISO 536	
Thickness	µm	±6%	255	285	300	315	330	350	370	380	400	425	465	500	GOST P ISO 534	
Bending moment Taber 15° MD	mNm	±25%	6,3	8,3	9,6	10,8	12,3	13,7	16,5	18,0	19,2	22,0	27,0	31,0	GOST ISO 2493	
Bending moment Taber 15° CD	mNm	±25%	2,3	3,4	3,5	4,2	4,8	5,4	6,5	7,1	7,7	8,7	11,0	12,5	GOST ISO 2493	
Moisture	%		5,5–8,0												GOST ISO 287	
ISO Brightness D65/10°, Top	%	min	82												GOST 30113 (ISO 2470-2)	
Surface Smoothness, PPS 10, Top	µm	max	3,0	2,0												ISO 8791-4
Scott Bond	J/m ²	min	120												TAPPI 569	
Board gloss 75°	%	±6	32												ISO 8254-1	